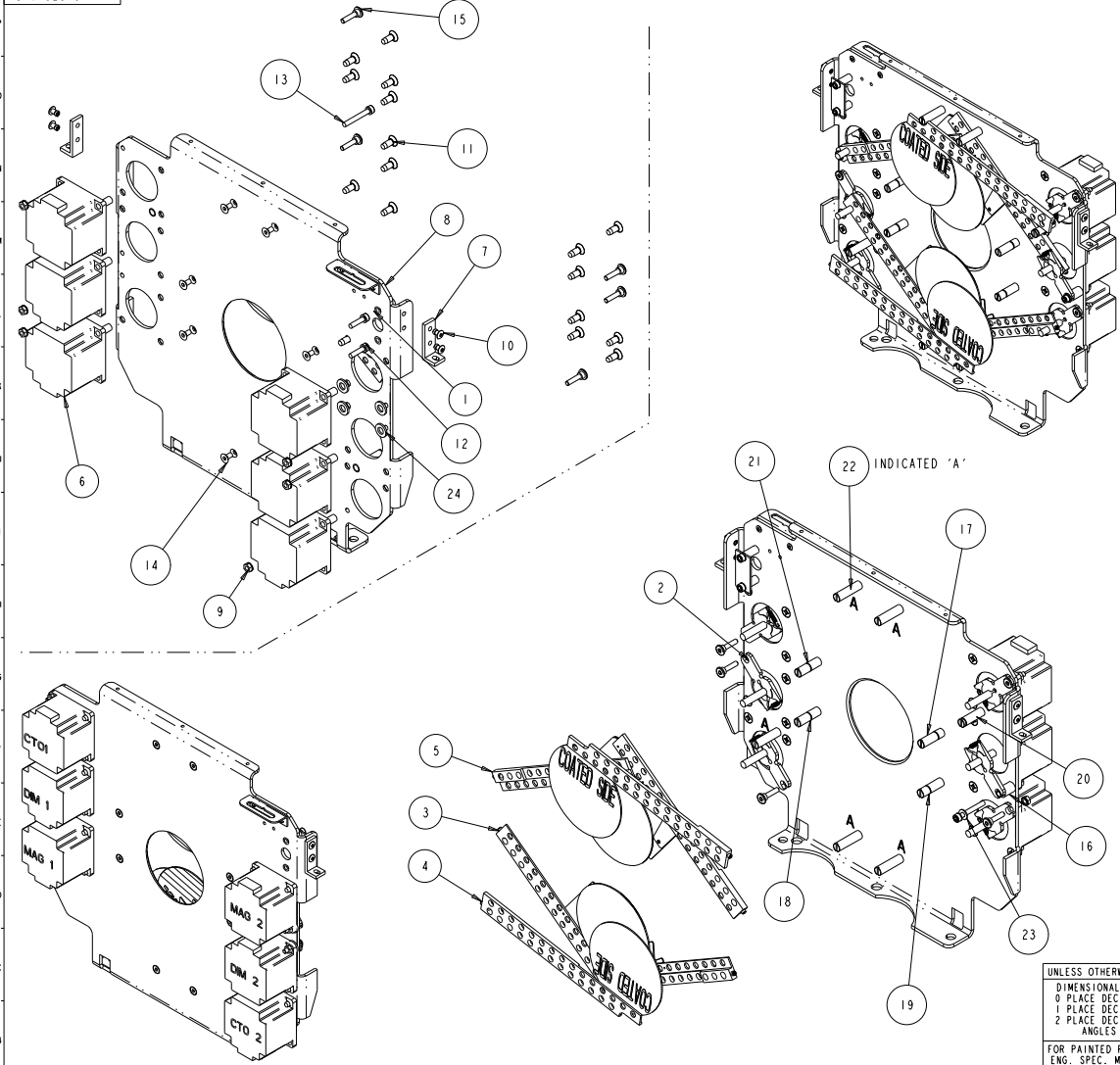


# FOR SERVICE REFERENCE ONLY



ITEM NO.	QTY.	FILENAME	PART NO.	DESCRIPTION
24	4	WASHER_265_500_SS	90706020	WASHER, 1/4 FLAT SS .265x .50x .064
23	1	WASHER8-32S	90706009	WASHER, #8 FLAT SS .174 X .375 X .032
22	5	TQ368	85000273	STOP, M4, GROOVELESS, I, 1 LG
21	1	TQ392	85000274	STOP, M4, DIM/STROBE/CTO, MAG 2
20	1	TW393	85000268	STOP, MAGENTA 2
19	1	TW392	85000267	STOP, MAGENTA 1
18	1	TW391	85000266	STOP, DIM/STROBE #2
17	1	TW390	85000265	STOP, DIM/STROBE #1
16	1	TW377	90702375	STANDOFF, BRAKE MOUNT
15	5	TW378	90702373	SCREW, SHOULDER, M4, MOTOR MOUNT
14	8	SCREWM4AF08BZ	91040408	SCREW, M4 SOCKET CSNK FLAT 08 BZ W/PATCH
13	1	SCREWM4AC30W-BZ	91000430	SCREW, M4 SOCKET CAP 30 BZ SEMS
12	2	SCREWM4AC16W-BZ	91000416	SCREW, M4 SOCKET CAP 16 BZ SEMS
11	17	SCREW12-24PF500TL-SZ	90711060	SCREW, 12-24 PHIL FLAT 1/2 THRD ROLL, TRI LOBE
10	4	RIVET54A0B_	90701197	RIVET, 5/32 DOME .188 - .250 ALUMINUM
9	6	NUTM4KEP	91201204	NUT, M4 KEPS
8	1	TO132	99260570	MOUNT, DIM/STROBE/CTO SHB
7	2	TQ343	99260571	MOUNT, ANGLE, BULKHEAD, D/S SHB
6	6	MRO09	99270083	MOTOR, STEPPER NMB 23KM-K286-01V
5	2	TWA072	80560043	FLAG, ASSY, MAGENTA SG
4	2	TOA029	80560050	FLAG, ASM, C-T-O, SHB
3	2	TWA096	80560040	FLAG ASSEMBLY, DIM/STROBE
2	6	TWA083	80140039	DAMPER ASSY, MTR BRAKE, HI-TEMP, .25 DIA
1	1	FS719	80040024EF	BOARD ASSY TEMP SENSOR

UNLESS OTHERWISE SPECIFIED: DIMENSIONAL TOLERANCES: 0 PLACE DECIMAL = ±0.38, 1 PLACE DECIMAL = ±0.25, 2 PLACE DECIMALS = ±0.13, ANGLES = ±0.5°

RELEASE DATE: \_\_\_\_\_ CE: \_\_\_\_\_  
 ENG: \_\_\_\_\_ OA: \_\_\_\_\_  
 ME: \_\_\_\_\_ DRW: \_\_\_\_\_  
 MEG: \_\_\_\_\_

DESCRIPTION: BULKHEAD, ASM, DIM/STROBE SB

MATERIAL: CHARTED FINISH: NA

FOR PAINTED PARTS REFER TO ENG. SPEC. MANUAL WI-0582

MIN. DRAFT \_\_\_\_\_ INTERPRET DIMENSIONS PER ASME Y14.5M-1994

MIN. RADI1 \_\_\_\_\_ THIRD ANGLE PROJECTION

FLATNESS \_\_\_\_\_ THICKNESS \_\_\_\_\_ DIMENSIONS ARE IN MILLIMETERS

VOLUME \_\_\_\_\_

SI METRIC A1 PART NO. INTERNAL TQA048\_SVC DRAWING NO. REV.

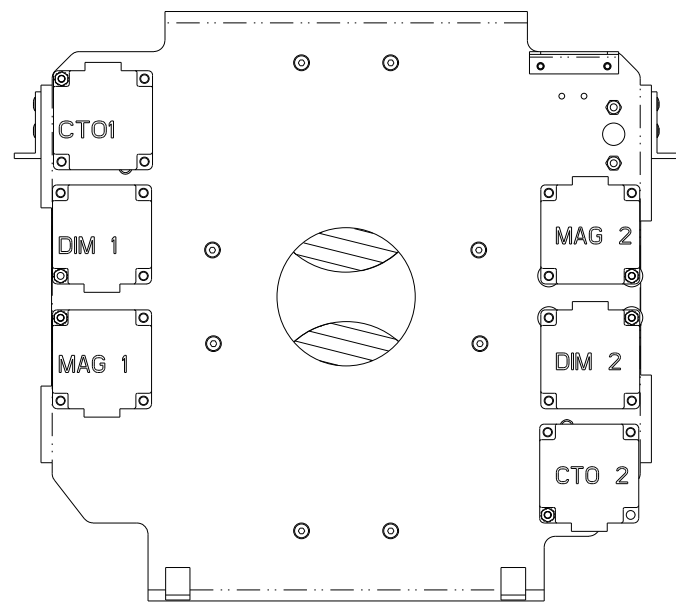
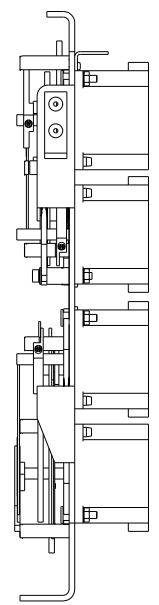
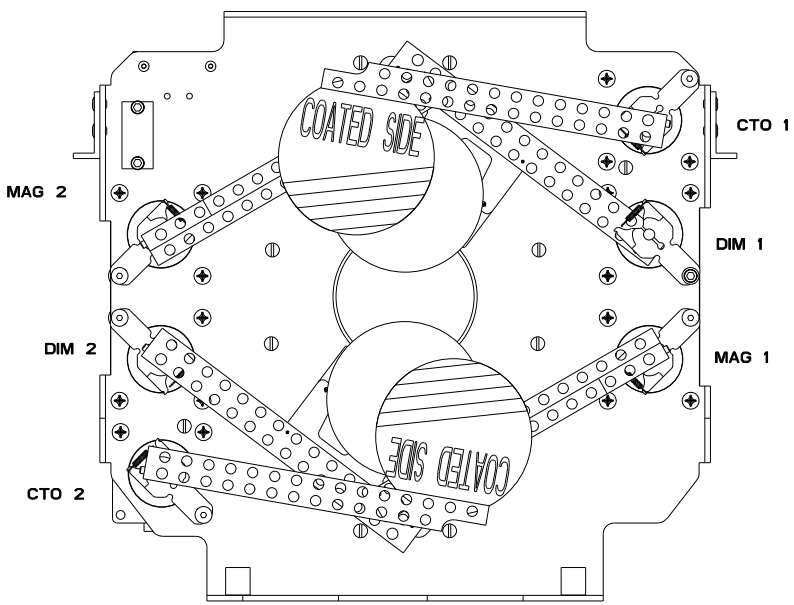
DO NOT SCALE SCALE: 0.333 SHEET: 1 OF 2

**High End** 2105 GRACY FARMS LANE  
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 (512) 836-2242  
 FAX (512) 832-4128  
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**Lightwave Research**

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UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES: 0 PLACE DECIMAL = ±0.38 1 PLACE DECIMAL = ±0.25 2 PLACE DECIMALS = ±0.13 ANGLES = ±0.5°	RELEASE DATE:	CE:	High End 2105 GRACY FARMS LANE AUSTIN, TEXAS 78758 (512) 836-2242 FAX (512) 832-4128 http://www.highend.com	
	ENG:	OA:		
FOR PAINTED PARTS REFER TO ENG. SPEC. MANUAL WI-0582 ALL COMPONENTS, MATERIALS AND FINISHES TO BE R6HS COMPLIANT	MEG:	DRW:	DESCRIPTION: BULKHEAD, ASM, DIM/STROBE SB	
MIN. DRAFT	MATERIAL:		FINISH:	
MIN. RADI	CHARTED		NA	
FLATNESS	INTERPRET DIMENSIONS PER ASME Y14.5M-1994		PART NO. INTERNAL TQA048_SVC	
THICKNESS	THIRD ANGLE PROJECTION		DRAWING NO. TQA048_SVC	
VOLUME	DIMENSIONS ARE IN MILLIMETERS		REV.	
	SI METRIC A1		DO NOT SCALE SCALE: 0.750 SHEET: 2 OF 2	